



NAME PLATE DETAILS

| REFERENCE DRAFT ONLY. NOT FOR PRODUCTION RELEASE. | | MATERIAL SPECIFICATION | VEERYA CLASS : | TIGHTENING TORQUES | GRIT BLAST | GENERAL NOTES | MARKED DIMENSIONS ARE CTQ |
|---|--|--|---|--|--|--|--|
| <div style="display: flex; justify-content: space-between;"> <div style="width: 40px; height: 15px; background-color: black;"></div> <div>PROTO TYPE (A - SAMPLE)</div> </div> <div style="display: flex; justify-content: space-between; margin-top: 5px;"> <div style="width: 40px; height: 15px; border: 1px solid black;"></div> <div>SERIES</div> </div> | MILD STEEL EN8D 42CrMo4 25CrMo4 HB400 HB450 HB500 CAST ALLOY STEEL WELDOX 700 ALUMINUM STAINLESS STEEL 20MnV6 42CrMoS4 | VEERYA-ENG-WI-01 MATERIAL : MASS : 135.000 kg DRAWN BY : SAMUJEE J CHECKED BY : UNLESS STATED ALL DIMENSIONS IN MILLIMETERS GENERAL TOLERANCES FOR FLAME CUT: DIN EN ISO 9013-331 LASER CUT: DIN EN ISO 9013-111 MACHINING: DIN ISO 2768-mK SURFACE ROUGHNESS: DIN EN ISO 1302 WELDING:AWS D1.1 2020, ISO 13920-BF UNDIMENSIONED EDGES: DIN ISO 13715 | VEERYA-ENG-WI-02 DATE : 22-02-2024 DATE : | VEERYA-ENG-WI-03 FINISHED ASSEMBLIES TO BE FREE FROM TWIST EDGES: COMPLETELY DEBURRED ALL WELDING SHALL BE DONE BY A QUALIFIED WELDER ONLY ALL MACHINED SURFACE AREA RUST PREVENTIVE OIL TO BE APPLIED | VEERYA-ENG-WI-04 FINISHED ASSEMBLIES TO BE FREE FROM TWIST EDGES: COMPLETELY DEBURRED ALL WELDING SHALL BE DONE BY A QUALIFIED WELDER ONLY ALL MACHINED SURFACE AREA RUST PREVENTIVE OIL TO BE APPLIED | VEERYA-ENG-WI-05 FINISHED ASSEMBLIES TO BE FREE FROM TWIST EDGES: COMPLETELY DEBURRED ALL WELDING SHALL BE DONE BY A QUALIFIED WELDER ONLY ALL MACHINED SURFACE AREA RUST PREVENTIVE OIL TO BE APPLIED | VEERYA-ENG-WI-06 FINISHED ASSEMBLIES TO BE FREE FROM TWIST EDGES: COMPLETELY DEBURRED ALL WELDING SHALL BE DONE BY A QUALIFIED WELDER ONLY ALL MACHINED SURFACE AREA RUST PREVENTIVE OIL TO BE APPLIED |
| | PRELIMINARY INFORMATION FINAL DESIGN MAY BE DIFFERENT | FINISHED ASSEMBLIES TO BE FREE FROM TWIST EDGES: COMPLETELY DEBURRED ALL WELDING SHALL BE DONE BY A QUALIFIED WELDER ONLY ALL MACHINED SURFACE AREA RUST PREVENTIVE OIL TO BE APPLIED | UNLESS STATED ALL DIMENSIONS IN MILLIMETERS GENERAL TOLERANCES FOR FLAME CUT: DIN EN ISO 9013-331 LASER CUT: DIN EN ISO 9013-111 MACHINING: DIN ISO 2768-mK SURFACE ROUGHNESS: DIN EN ISO 1302 WELDING:AWS D1.1 2020, ISO 13920-BF UNDIMENSIONED EDGES: DIN ISO 13715 | DATE : 22-02-2024 DATE : | FINISHED ASSEMBLIES TO BE FREE FROM TWIST EDGES: COMPLETELY DEBURRED ALL WELDING SHALL BE DONE BY A QUALIFIED WELDER ONLY ALL MACHINED SURFACE AREA RUST PREVENTIVE OIL TO BE APPLIED | FINISHED ASSEMBLIES TO BE FREE FROM TWIST EDGES: COMPLETELY DEBURRED ALL WELDING SHALL BE DONE BY A QUALIFIED WELDER ONLY ALL MACHINED SURFACE AREA RUST PREVENTIVE OIL TO BE APPLIED | FINISHED ASSEMBLIES TO BE FREE FROM TWIST EDGES: COMPLETELY DEBURRED ALL WELDING SHALL BE DONE BY A QUALIFIED WELDER ONLY ALL MACHINED SURFACE AREA RUST PREVENTIVE OIL TO BE APPLIED |
| DO NOT SCALE - IF IN DOUBT ASK | | | | | | VEERYA ATTACHMENTS PVT. LTD. | DRG NO.: VG-SG-0102 TITLE : Sorting grab for 1 T |
| | | | | | | SCALE 1 : 5 SHT 1 OF 1 | A2 00 |